

# Material Data Sheet

## Transparent / Non Transparent Ceramics

**Material: 712 - 3**

### Optical Characteristics

Appearance		
Appearance	Transparent	
Colour	Dark Brown	
Transmission <sup>1)</sup>		
$\lambda$ [nm]	T (t <sub>Sample</sub> = 4 mm)	
600	[%]	3
700		18
1000		71
1600		75
Refractive Index <sup>1)</sup>		
n <sub>g</sub>	(435.8 nm)	n/a
n <sub>F'</sub>	(480.0 nm)	n/a
n <sub>F</sub>	(486.1 nm)	n/a
n <sub>e</sub>	(546.1 nm)	n/a
n <sub>d</sub>	(587.6 nm)	n/a
n <sub>C'</sub>	(643.8 nm)	n/a
n <sub>C</sub>	(656.3 nm)	n/a
Abbé Value <sup>1)</sup>		
v <sub>e</sub>	(546.1 nm)	n/a
v <sub>d</sub>	(587.6 nm)	n/a

### Mechanical Characteristics

Density $\rho$	[g/cm <sup>3</sup> ]	2.55
Young Modulus E	[10 <sup>3</sup> MPa]	92
Poisson Ratio $\mu$	-	0.25
Knoop Hardness	HK 0.1 / 20	600
Bending Strength $\sigma_{bB}$	[MPa]	168

### Chemical Resistance

Acid	S	2
Alkali	A	1
Hydrolytic	HGB	1

<sup>1)</sup> The values are typical averages. In case the material must fulfill optical requirements, individual analysis of each batch is possible

**All technical data presented on this sheet are to be understood as typical averages**

### Thermal Characteristics

Heat Capacity c <sub>p</sub> (20-100°C)	[J/(g·K)]	0.83	
Thermal Conductivity $\lambda$ (90°C)	[W/(m·K)]	1.7	
Max. Temp. Gradient (MTG)	[K]	700	
Thermal Shock (TSR)	[°C]	> 800	
Linear Expansion Coefficient			
$\alpha$ (-50, 100°C)	[10 <sup>-6</sup> /K]	on request	
$\alpha$ (0, 50°C)		on request	
$\alpha$ (20, 300°C)		-0.16	
$\alpha$ (300, 700°C)		0.38	
Temp. Time Load Capacity (TTLC)		Hom.	Inhom.
Short Heating (1h)	[°C]	885	750
Continuous Heating (5000h)		710	560

### Electrical Characteristics

log $\rho$ (250°C)	[ $\Omega \cdot \text{cm}$ ]	7.0
log $\rho$ (350°C)		5.5
t <sub>k100</sub>	[°C]	196
$\epsilon$ (1MHz, 25°C)	-	7.8
tan $\delta$ (1MHz, 25°C)	-	0.02

### Acoustical Characteristics

V <sub>long</sub>	[m/s]	on request
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### Remarks

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### Transmission

The transmission values are measured for a polished sample of a specific thickness. A typical transmission graph with sample thickness of approximately 4 mm is shown below.

